

FIG. 1 (a)

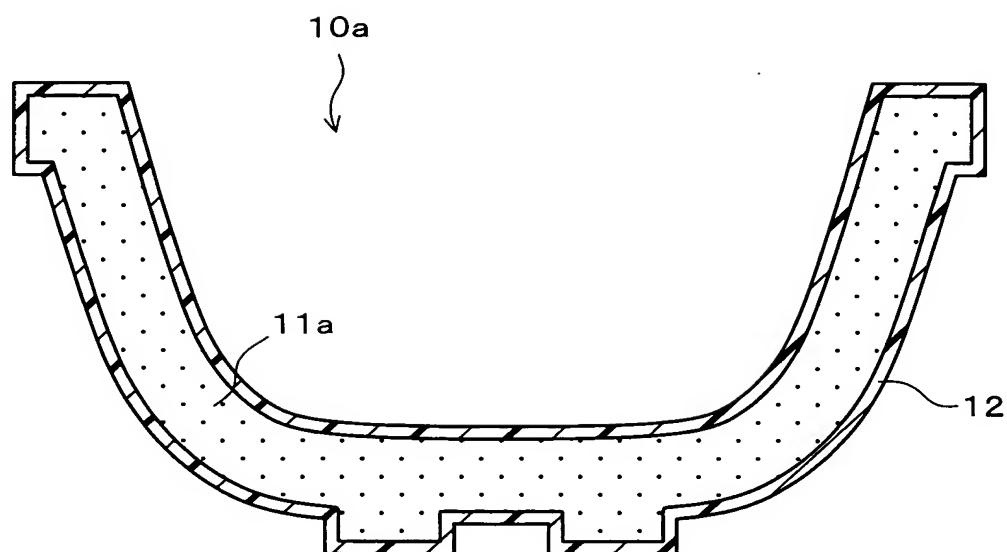


FIG. 1 (b)

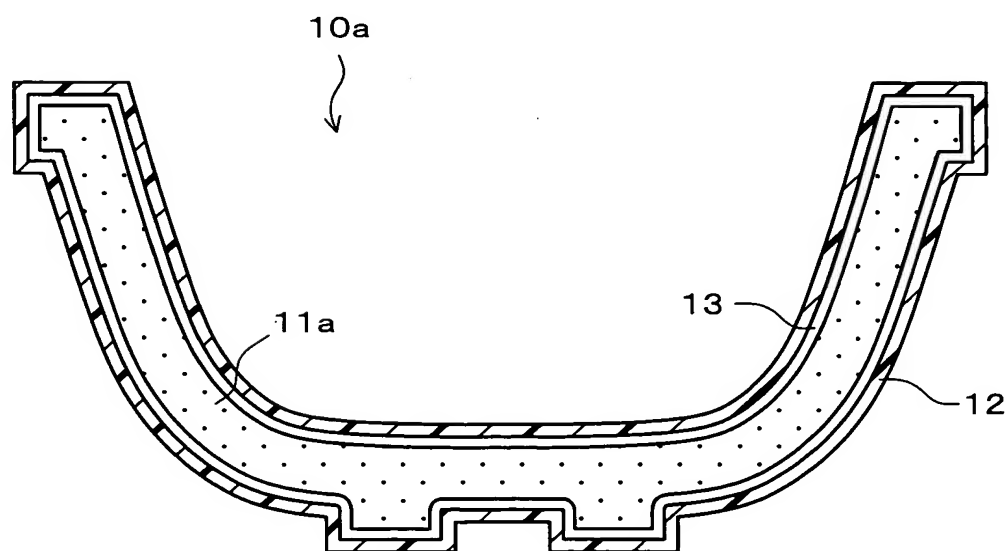


FIG. 2 (a)

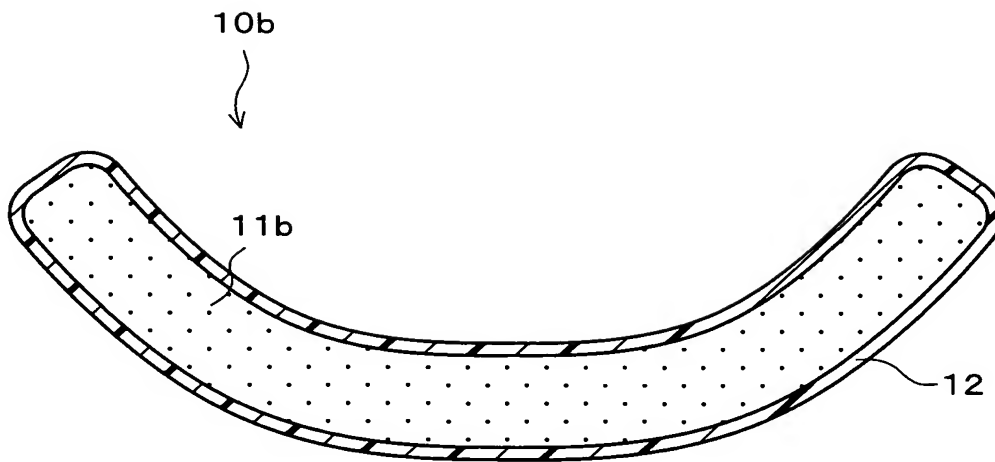


FIG. 2 (b)

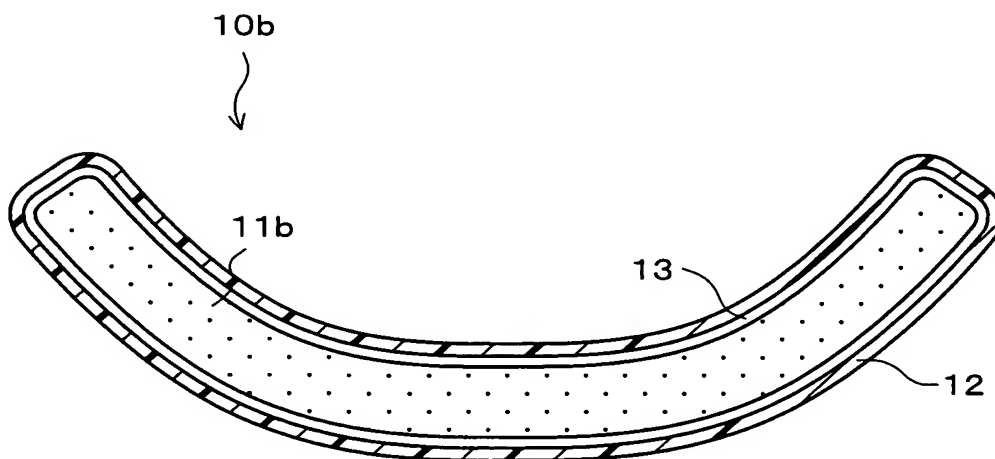


FIG. 3 (a)

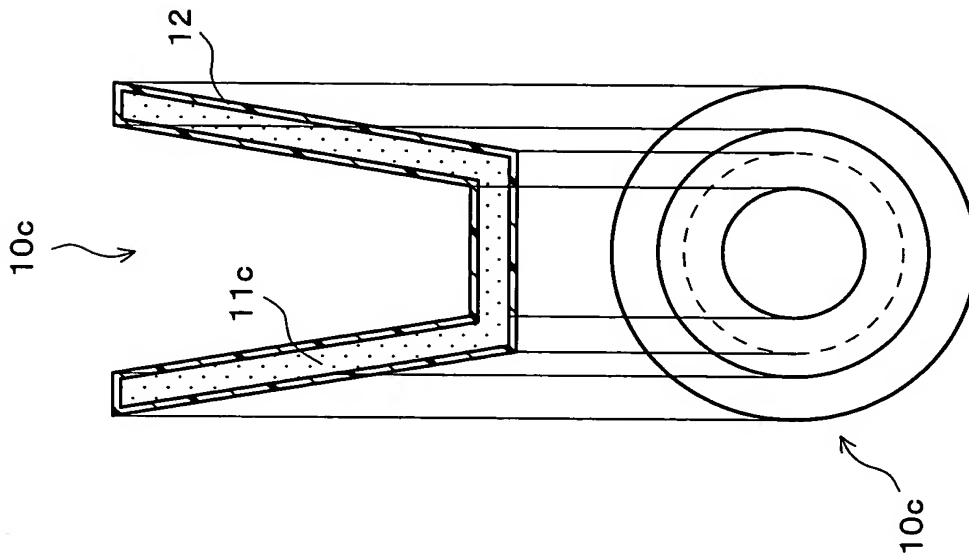


FIG. 3 (b)

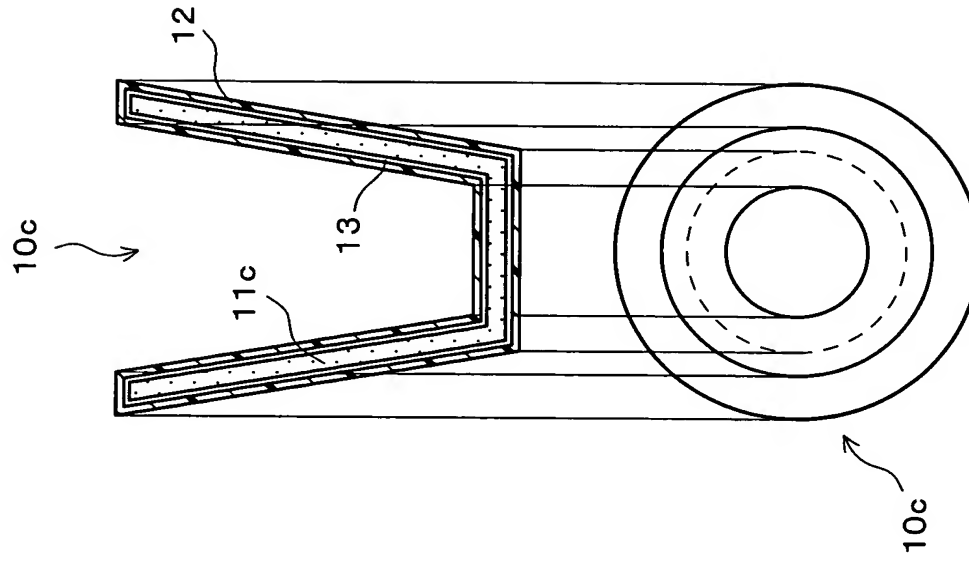
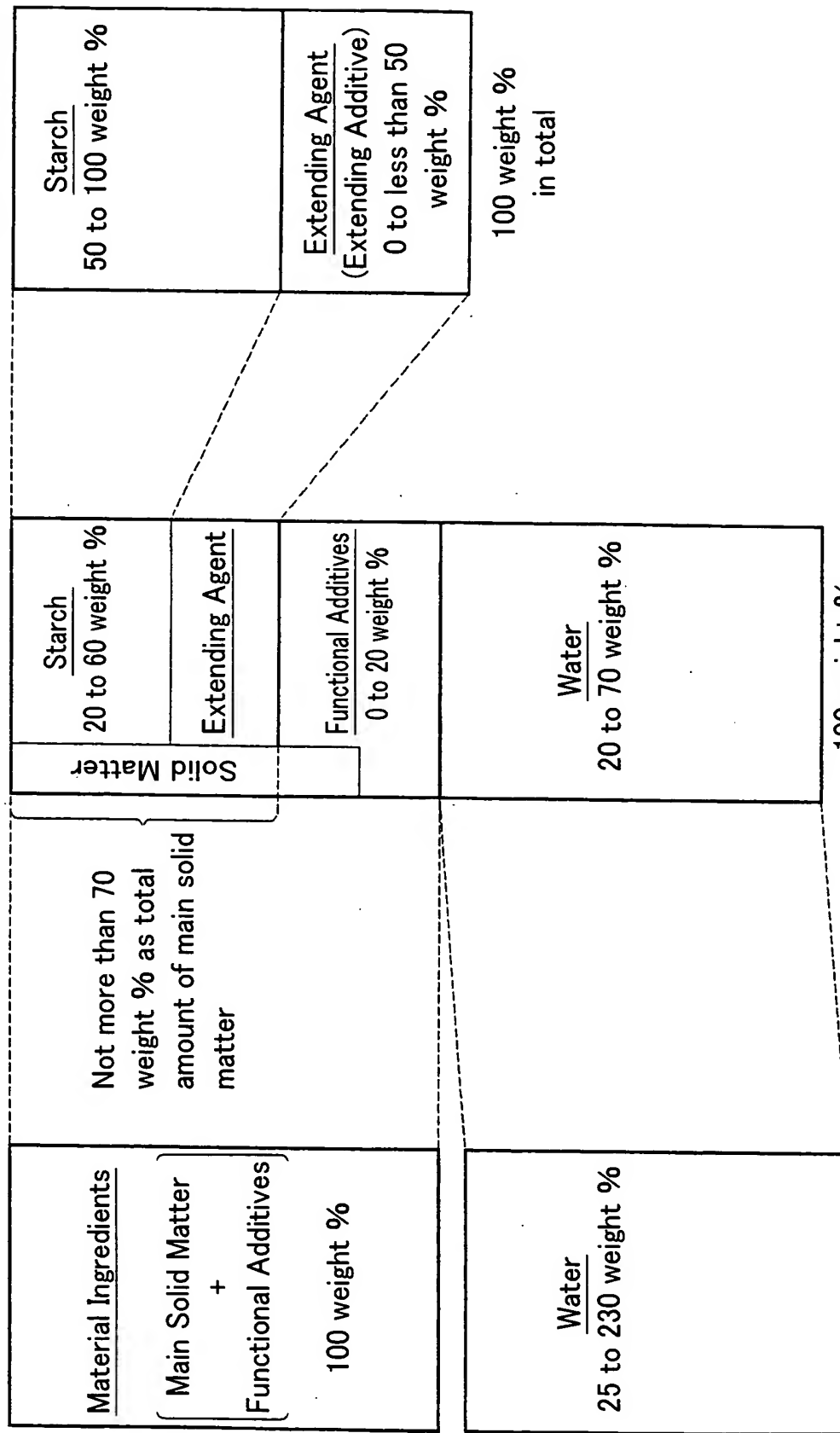


FIG. 4

(III) Ratio of Material Ingredients to Water (I) Molding Material = 100% (II) Total Amount of Main Solid Matter = 100%



※Starch above includes a derivative thereof.

FIG. 5 (a)

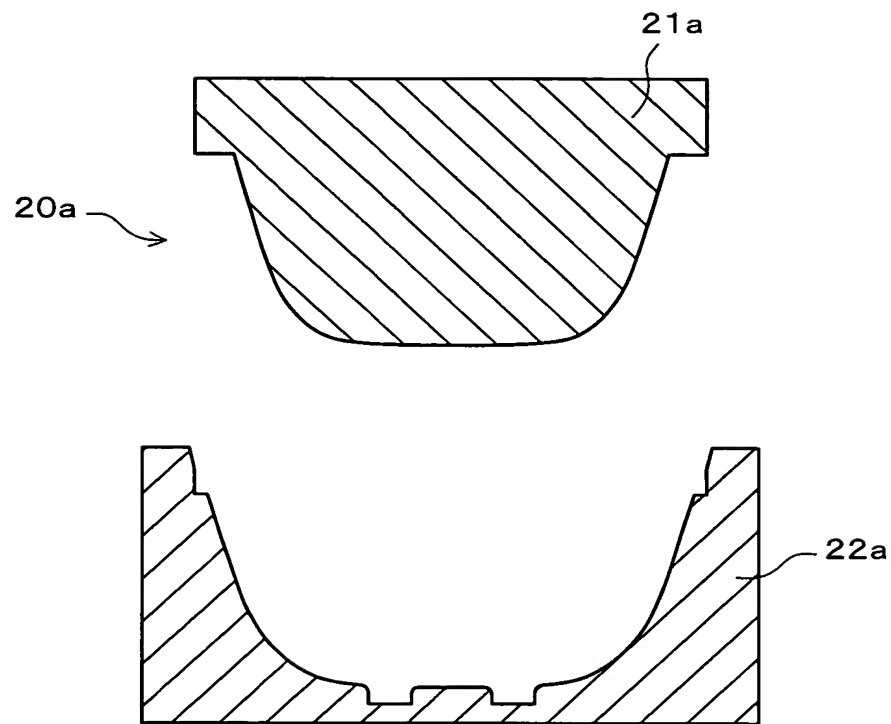


FIG. 5 (b)

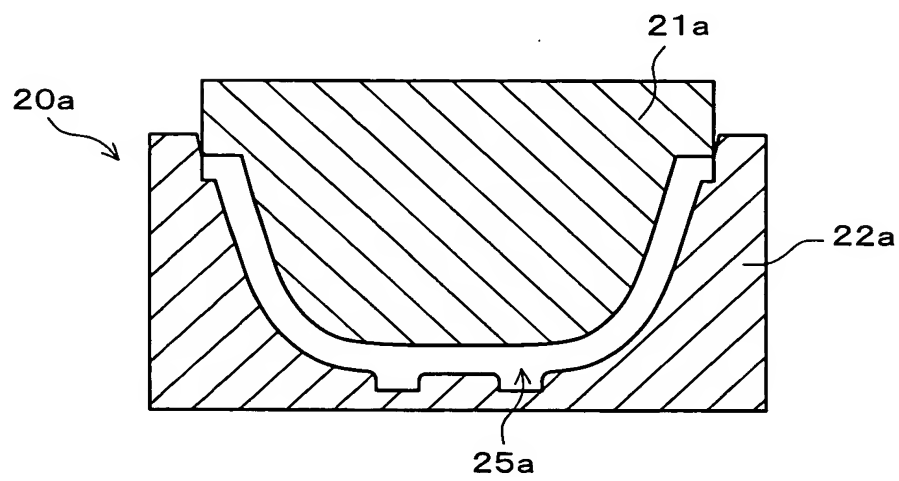


FIG. 6 (a)

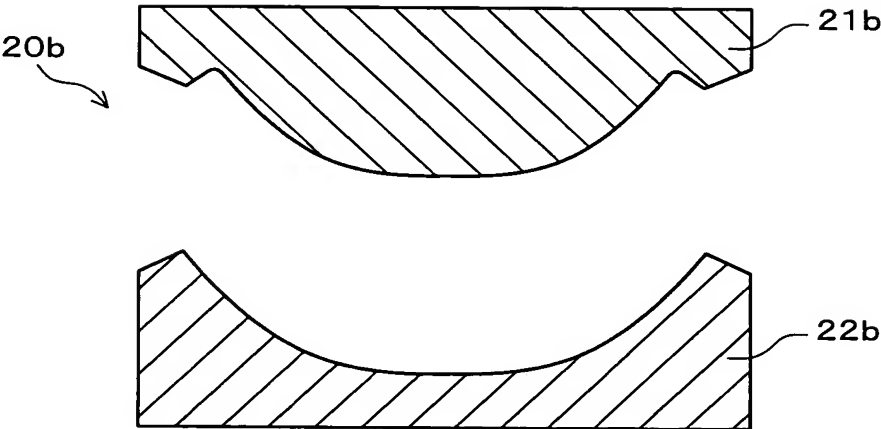


FIG. 6 (b)

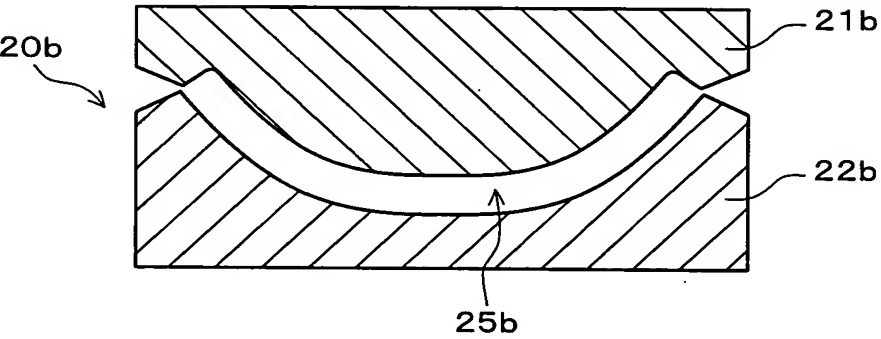


FIG. 7 (a)

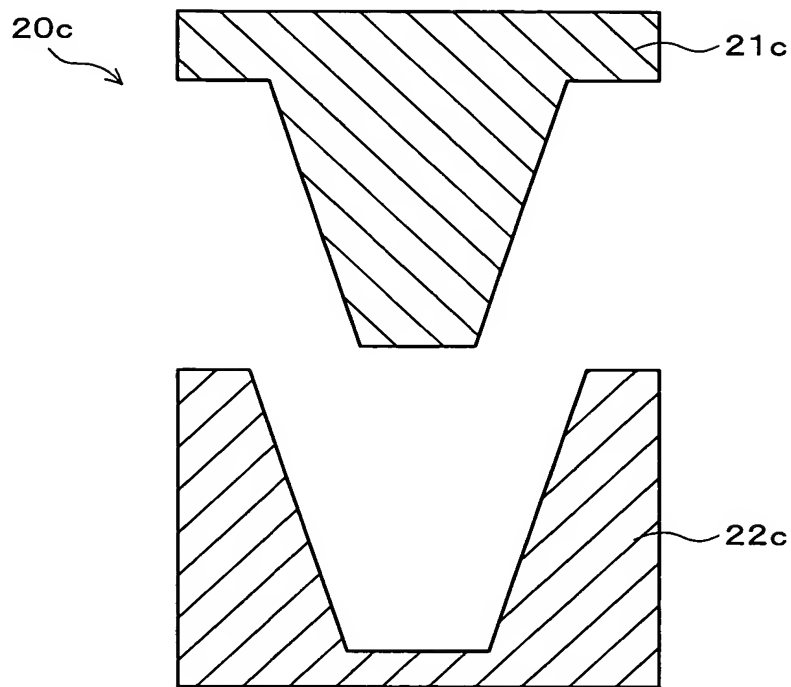


FIG. 7 (b)

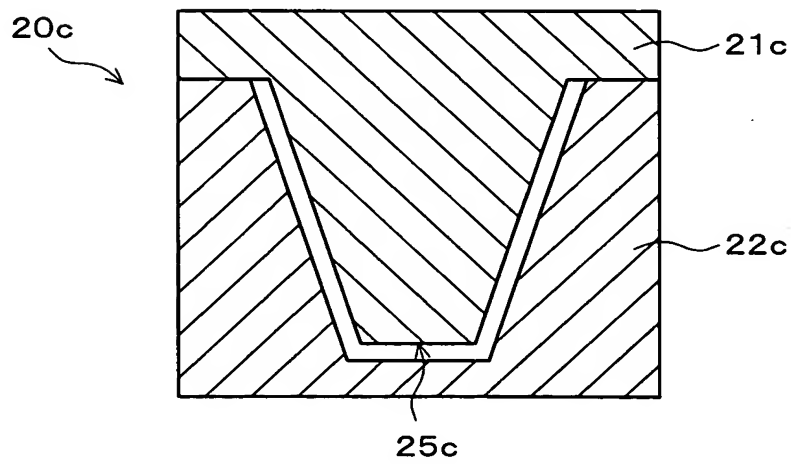


FIG. 8 (a)

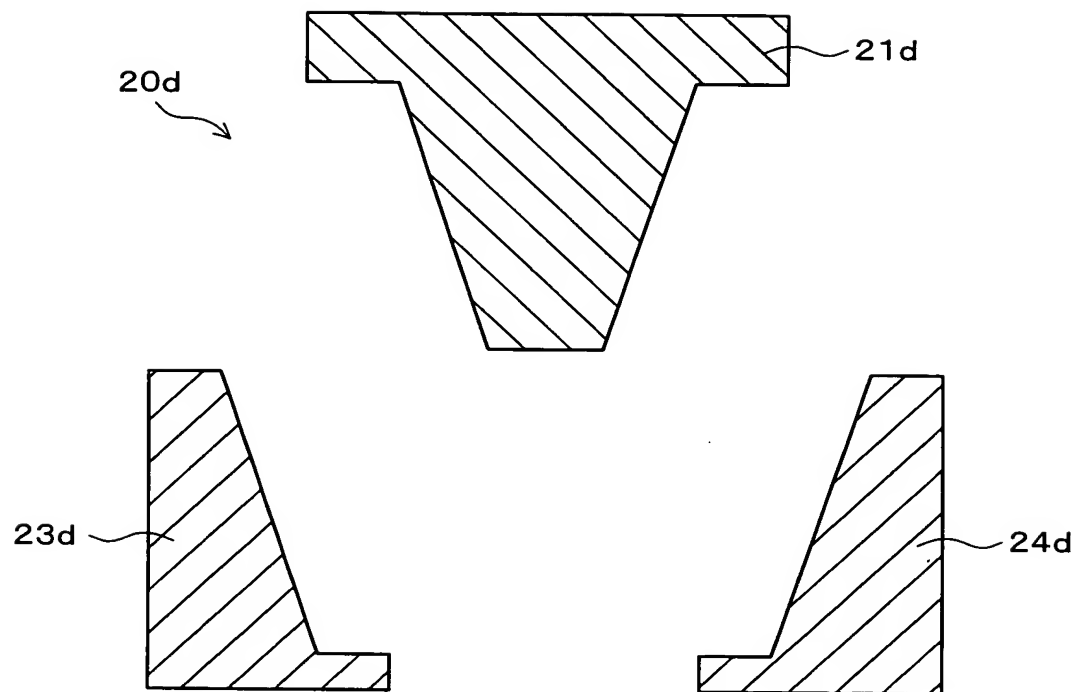


FIG. 8 (b)

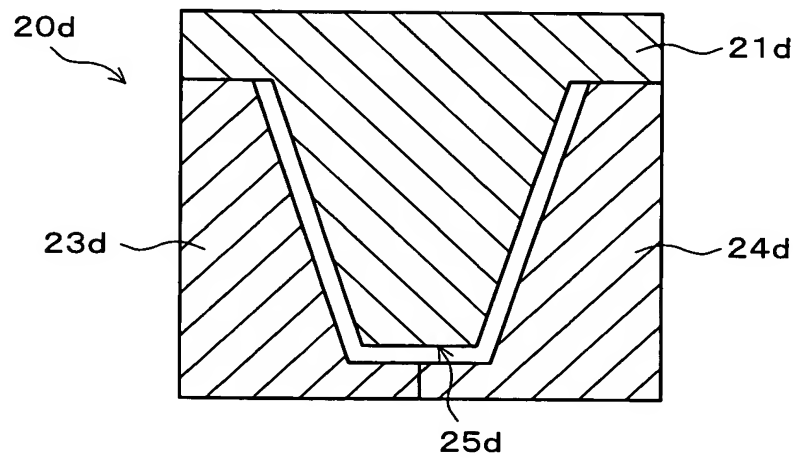


FIG. 9

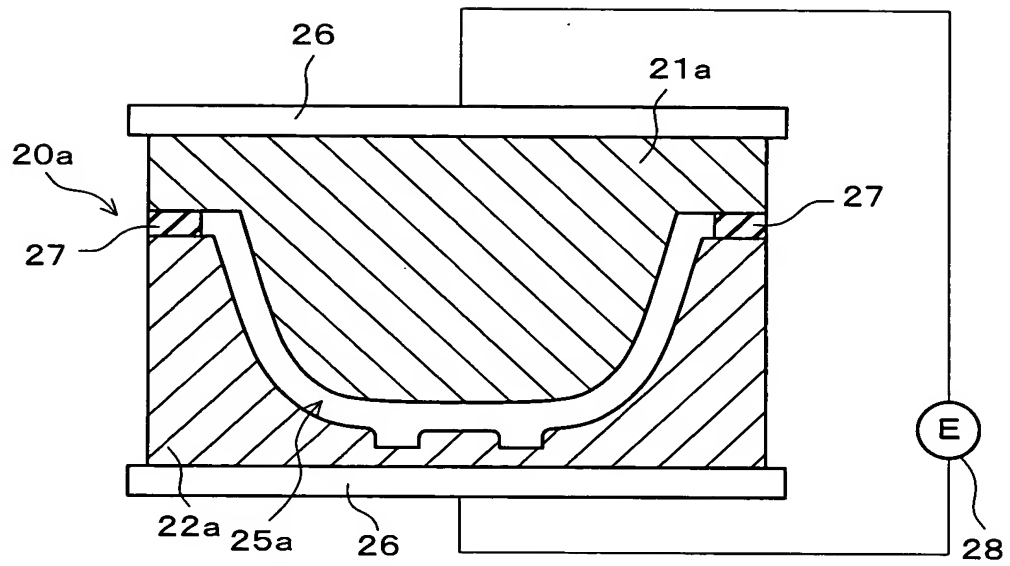


FIG. 10 (a)

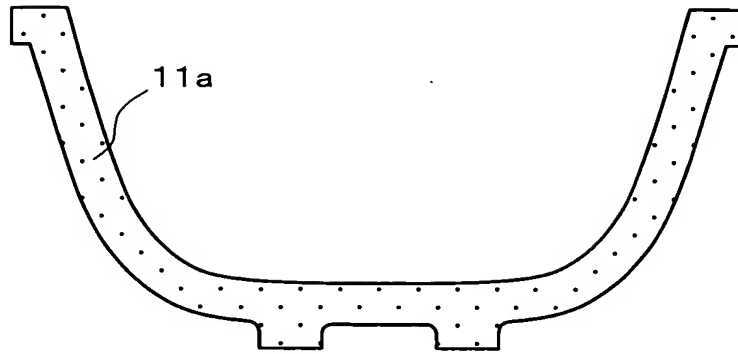


FIG. 10 (b)

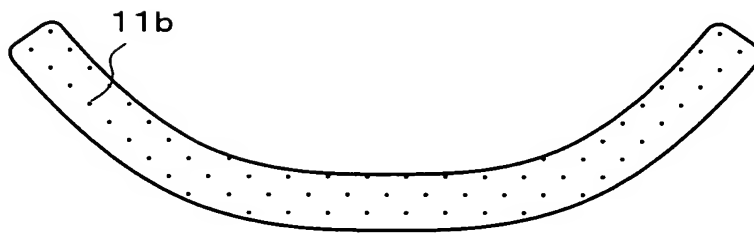


FIG. 10 (c)

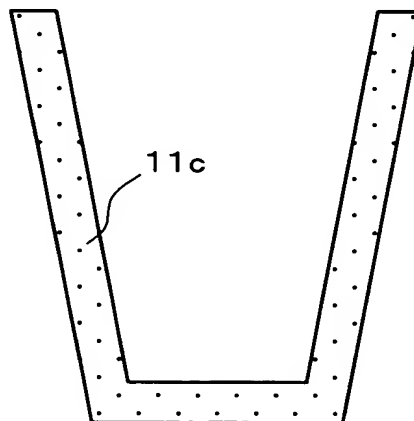


FIG. 12 (a)

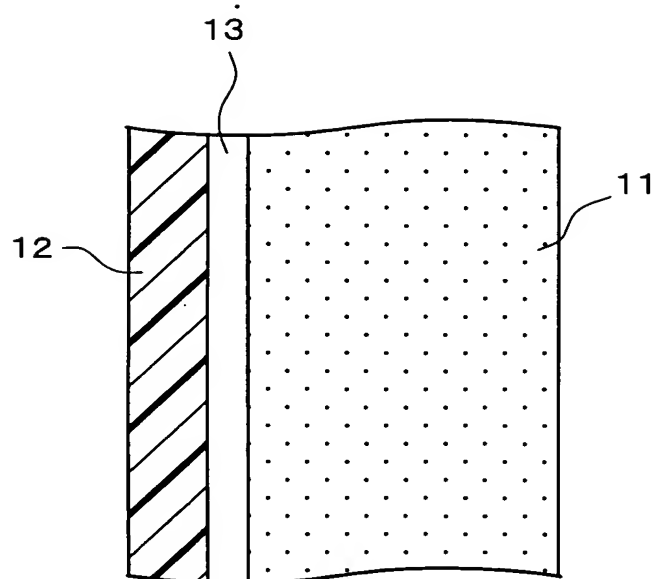
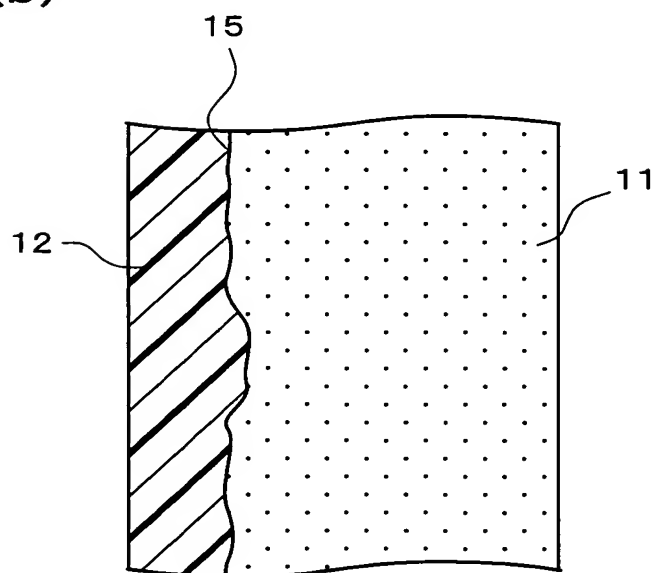
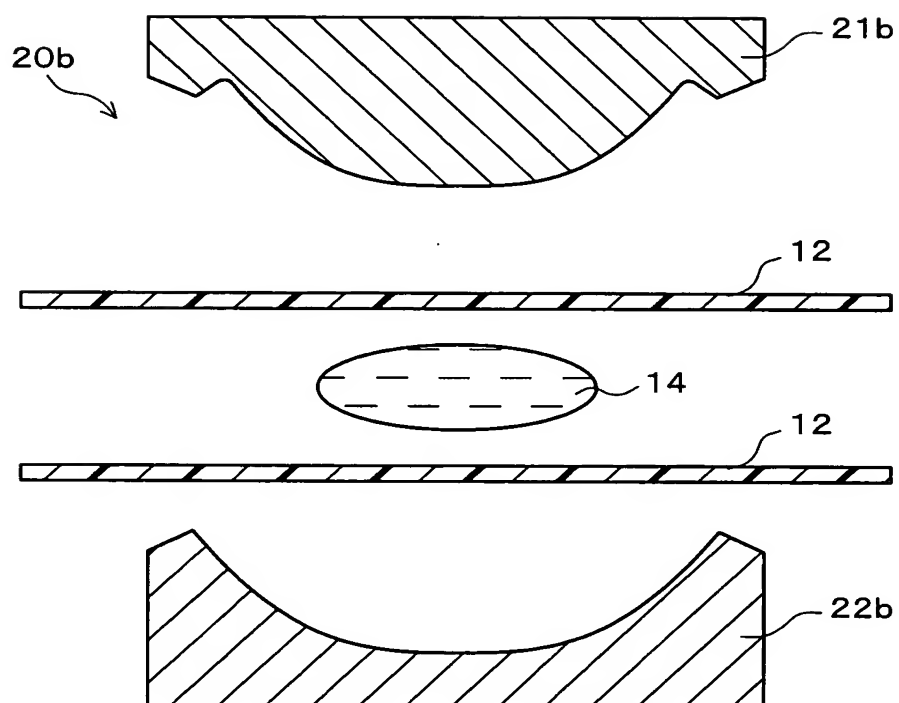


FIG. 12 (b)



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FIG. 13



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FIG. 14

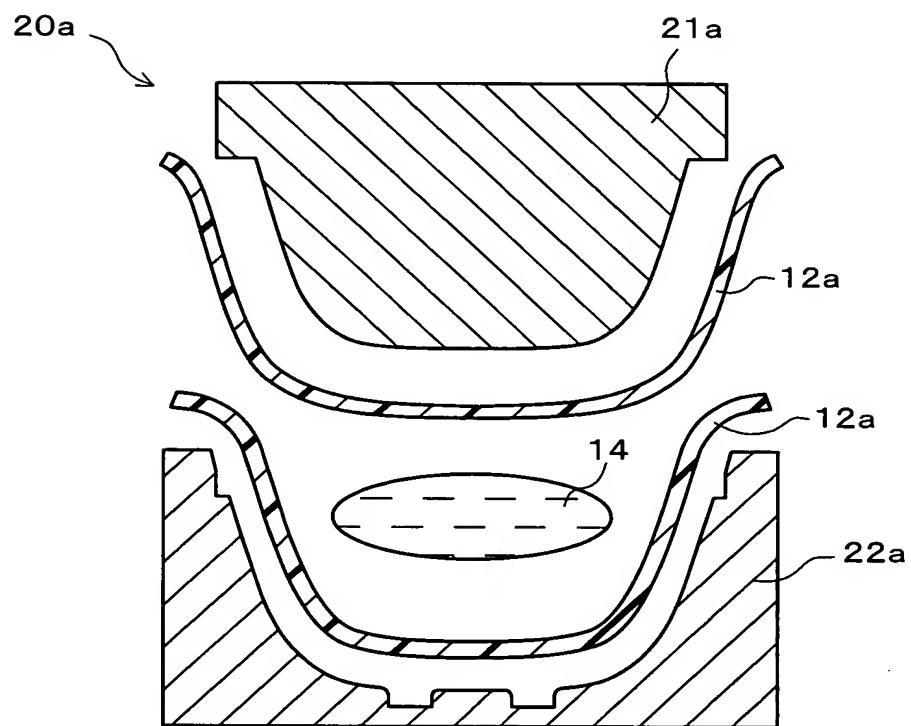


FIG. 15

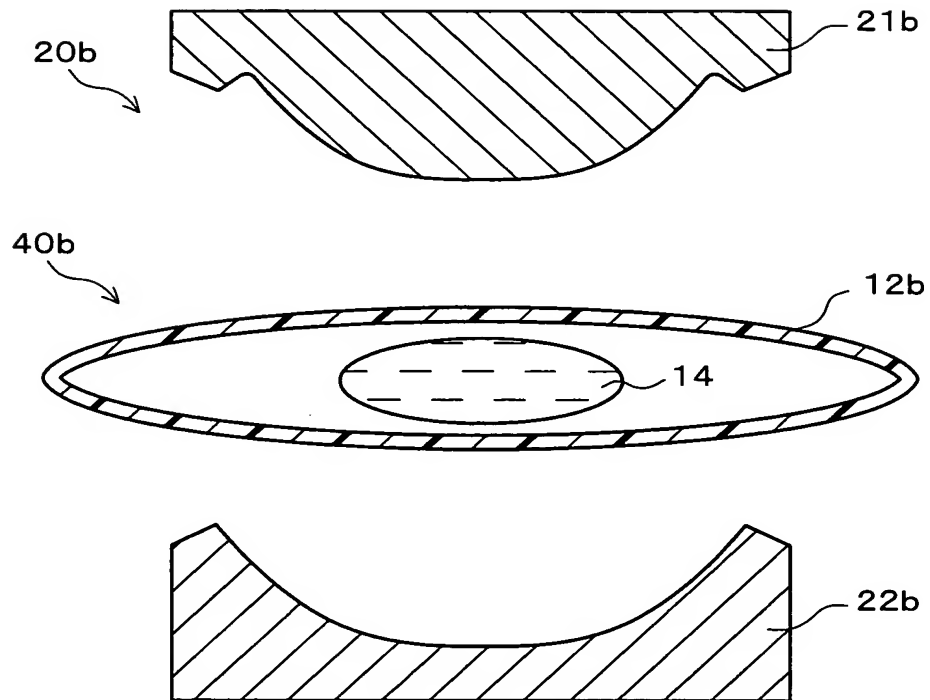
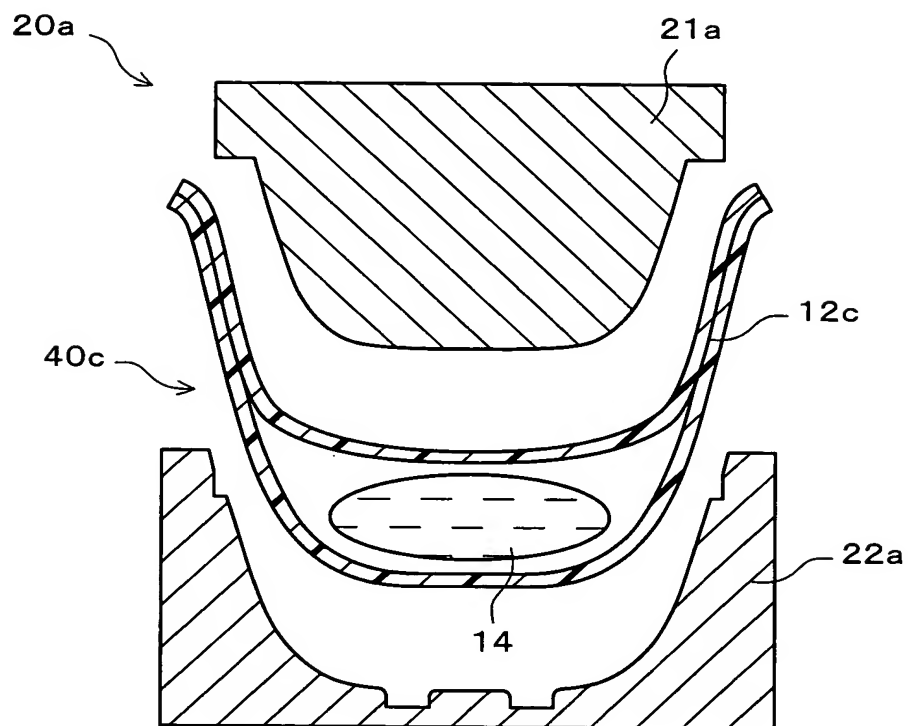


FIG. 16



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FIG. 17 (a)

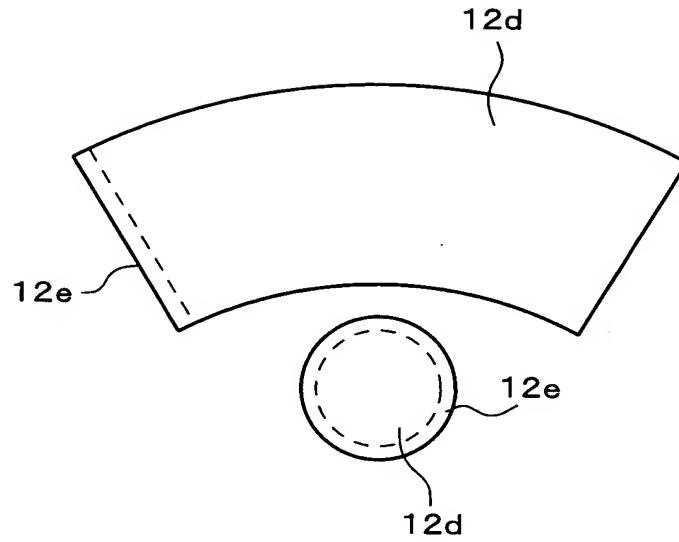


FIG. 17 (b)

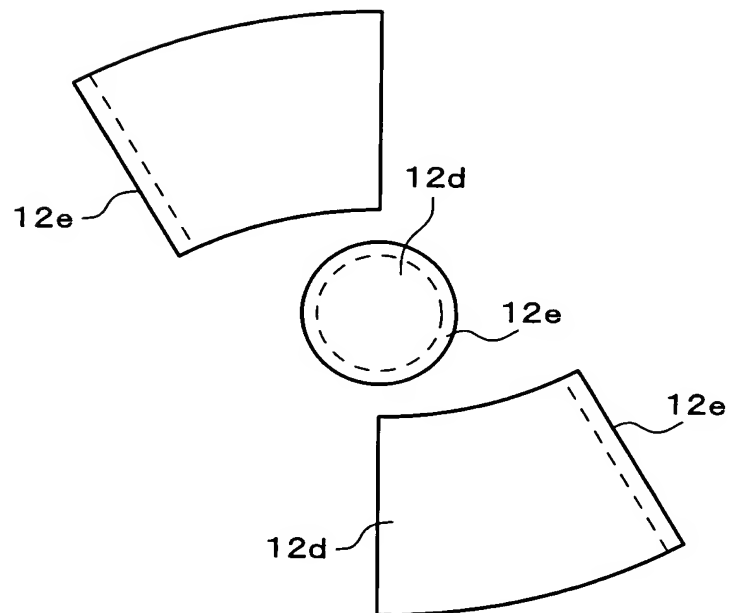
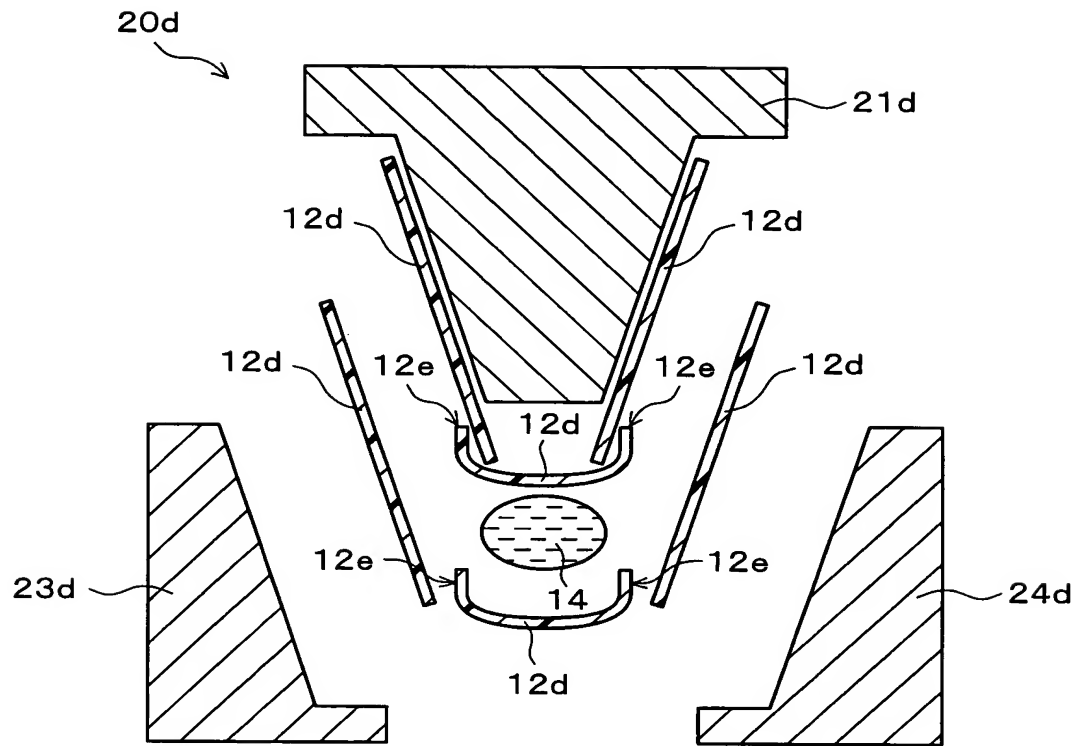


FIG. 18



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FIG. 19

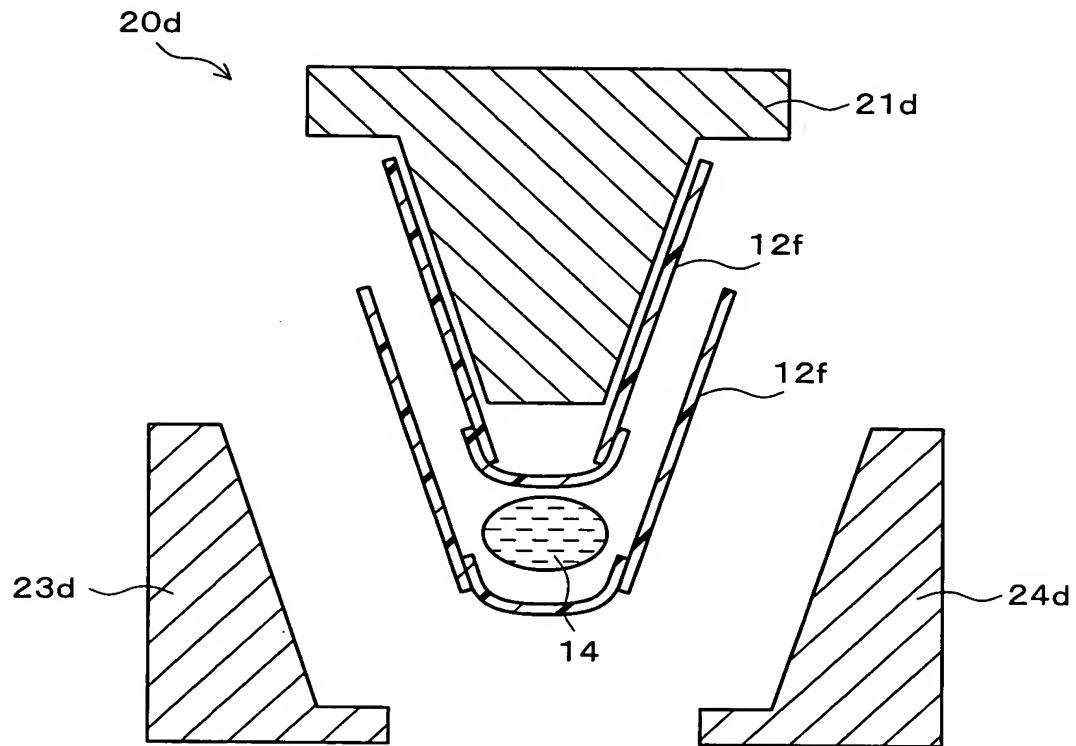


FIG. 20

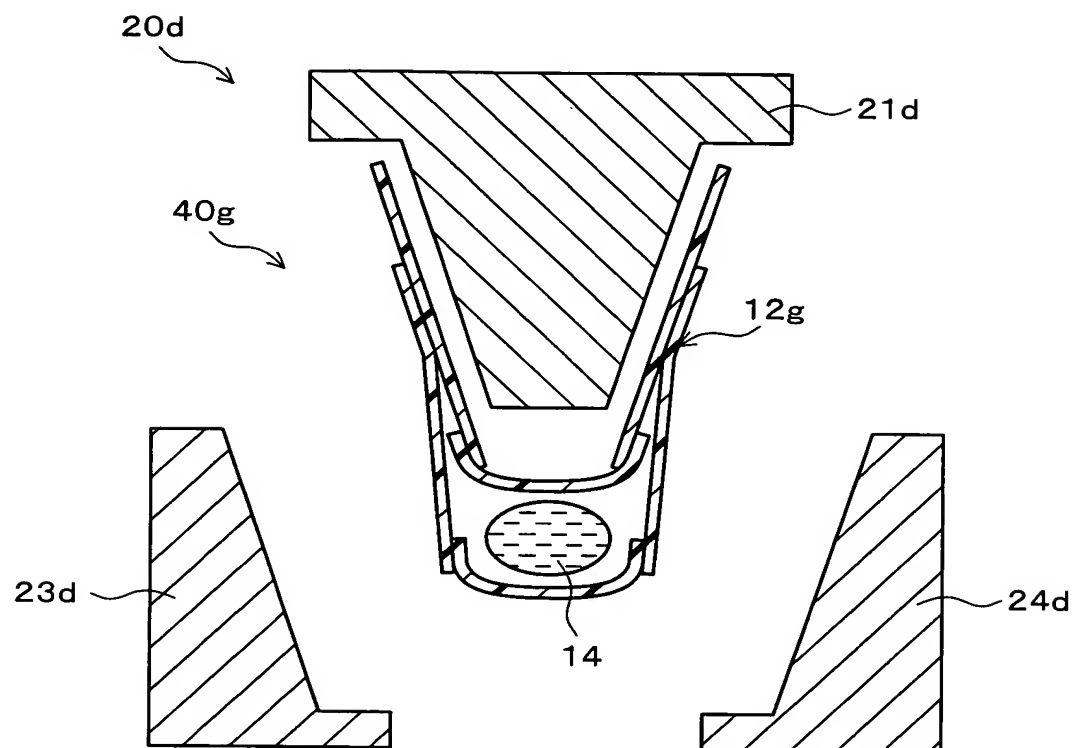


FIG. 21 (a)

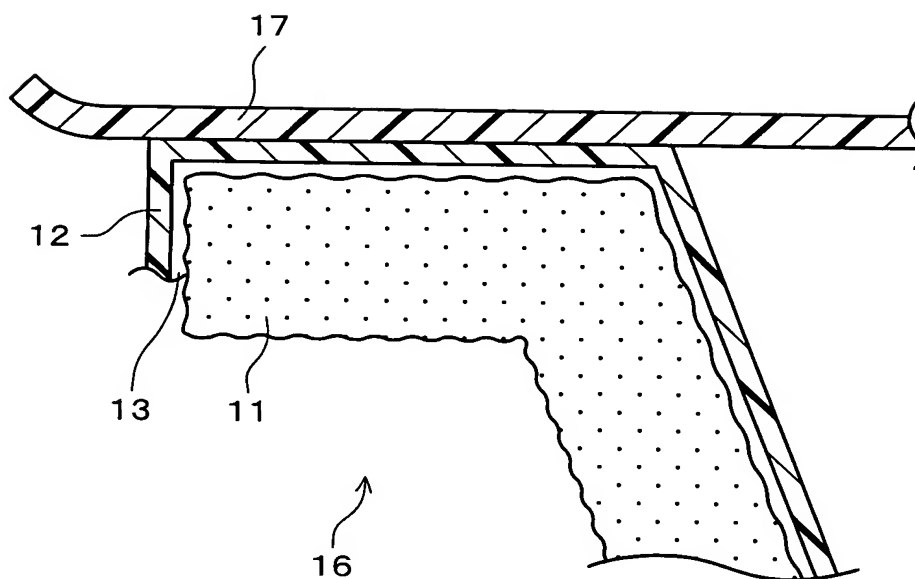


FIG. 21 (b)

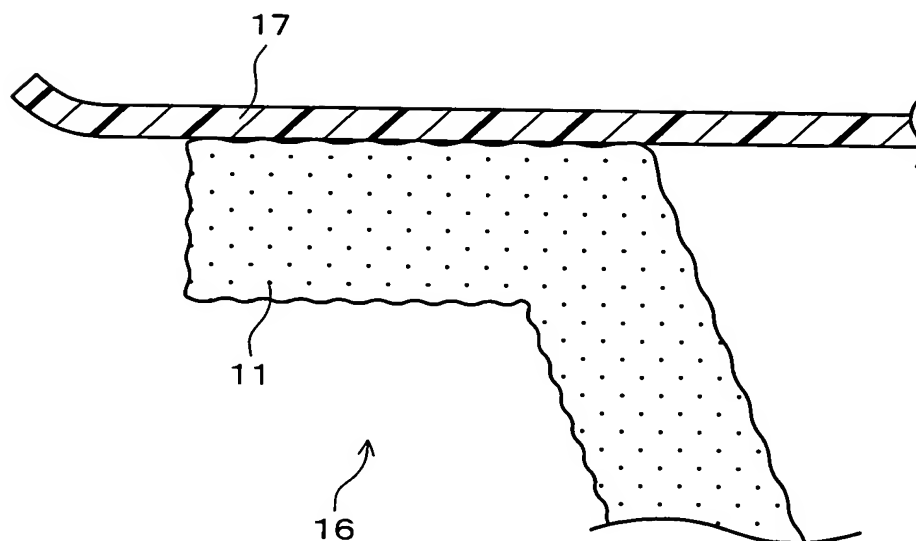


FIG. 22

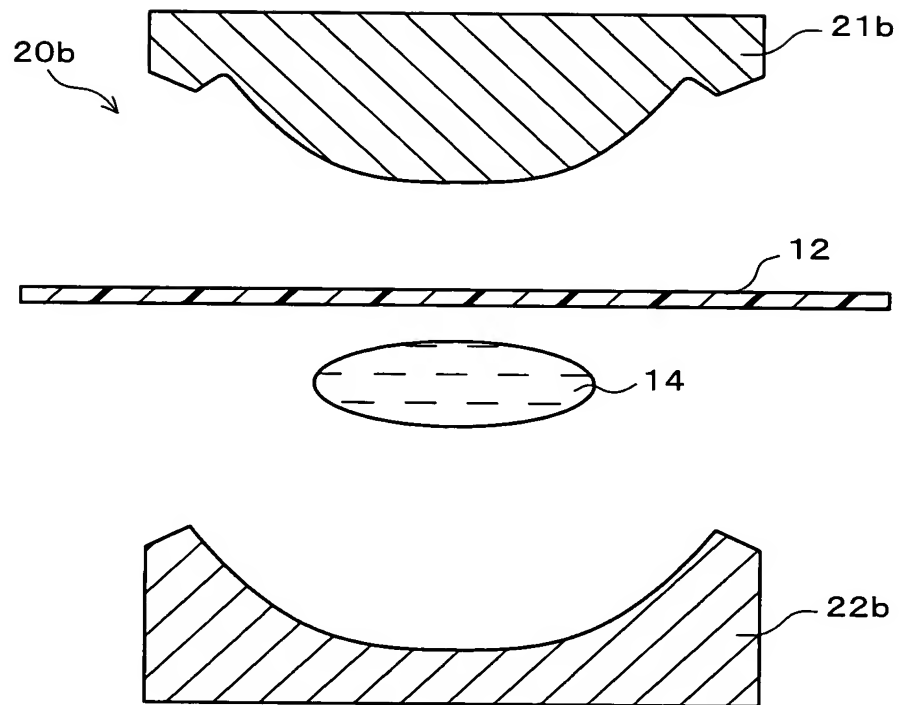


FIG. 23

